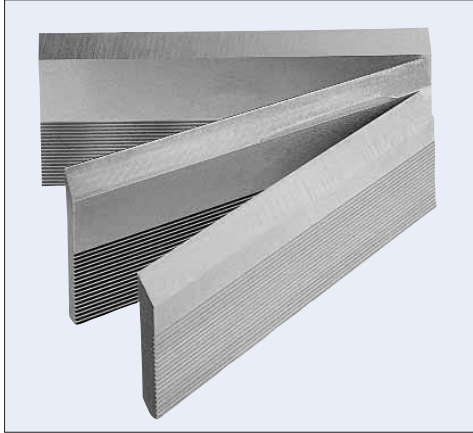


## DX10/DX11

## CORRUGATED BACK KNIVES D2 STEEL



### D2 STEEL

PART NO.	LENGTH L	HEIGHT H	THICKNESS T
DX10114	25"	1-1/4"	1/4"
DX10112	25"	1-1/2"	1/4"
DX10134	25"	1-3/4"	1/4"
DX10200	25"	2"	1/4"
DX10214	25"	2-1/4"	1/4"
DX10212	25"	2-1/2"	1/4"
DX11112	25"	1-1/2"	5/16"
DX11134	25"	1-3/4"	5/16"
DX11200	25"	2"	5/16"
DX11214	25"	2-1/4"	5/16"
DX11212	25"	2-1/2"	5/16"
DX11234	25"	2-3/4"	5/16"
DX11300	25"	3"	5/16"

#### DESIGN:

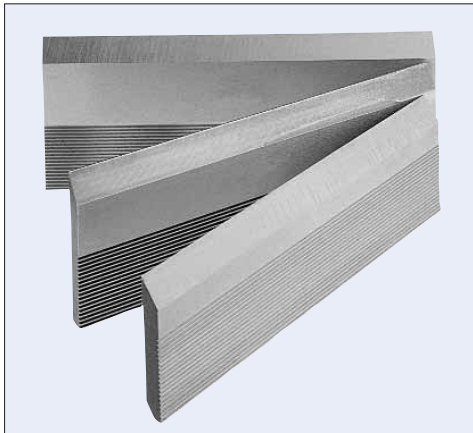
- Solid D2 steel
- Precision ground serrations (60°, 1.6mm pitch) ensures tight and accurate positioning of knives onto toolheads

#### APPLICATION:

- For surface planing and profiling soft and hardwoods

## 2610/2611

## CORRUGATED BACK KNIVES M2 STEEL



### M2 STEEL

PART NO.	LENGTH L	HEIGHT H	THICKNESS T
2610114	25"	1-1/4"	1/4"
2610112	25"	1-1/2"	1/4"
2610134	25"	1-3/4"	1/4"
2610200	25"	2"	1/4"
2610214	25"	2-1/4"	1/4"
2610212	25"	2-1/2"	1/4"
2611112	25"	1-1/2"	5/16"
2611134	25"	1-3/4"	5/16"
2611200	25"	2"	5/16"
2611214	25"	2-1/4"	5/16"
2611212	25"	2-1/2"	5/16"
2611234	25"	2-3/4"	5/16"
2611300	25"	3"	5/16"

#### DESIGN:

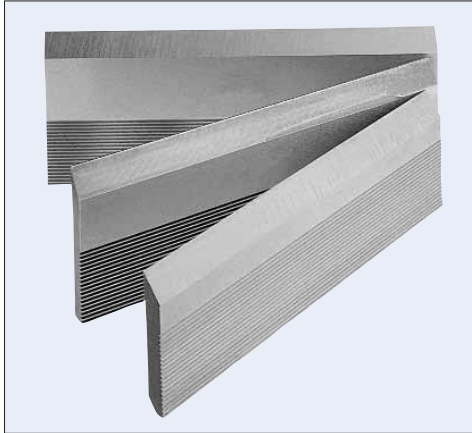
- Solid M2 steel
- Precision ground serrations (60°, 1.6mm pitch) ensures tight and accurate positioning of knives onto toolheads

#### APPLICATION:

- For surface planing and profiling soft and hardwoods

## 2710/2711

## CORRUGATED BACK KNIVES T1 STEEL



### T1 STEEL

PART NO.	LENGTH L	HEIGHT H	THICKNESS T
2710114	25"	1-1/4"	1/4"
2710112	25"	1-1/2"	1/4"
2710134	25"	1-3/4"	1/4"
2710200	25"	2"	1/4"
2711112	25"	1-1/2"	5/16"
2711134	25"	1-3/4"	5/16"
2711200	25"	2"	5/16"
2711214	25"	2-1/4"	5/16"
2711212	25"	2-1/2"	5/16"
2711234	25"	2-3/4"	5/16"
2711300	25"	3"	5/16"

### DESIGN:

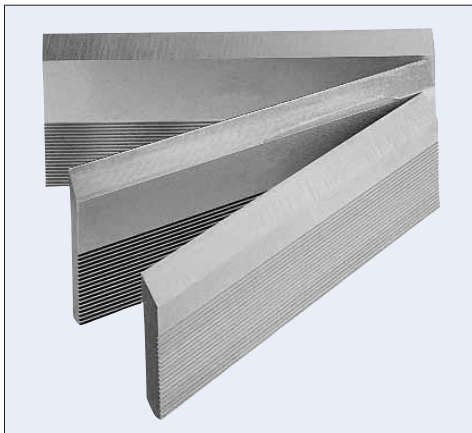
- Solid T1 steel
- Precision ground serrations (60°, 1.6mm pitch) ensures tight and accurate positioning of knives onto toolheads

### APPLICATION:

- For surface planing and profiling soft and hardwoods

## ST-1

## SUPER TECH CORRUGATED BACK KNIVES



### STANDARD PRODUCTION

PART NO.	LENGTH L	HEIGHT H	THICKNESS T
2611112ST	25"	1-1/2"	5/16"
2611134ST	25"	1-3/4"	5/16"
2611200ST	25"	2"	5/16"
2611214ST	25"	2-1/4"	5/16"
2611212ST	25"	2-1/2"	5/16"
2611234ST	25"	2-3/4"	5/16"

### DESIGN:

- Solid M2 steel with special coating
- Precision ground serrations (60°, 1.6mm pitch) ensures tight and accurate positioning of knives onto toolheads

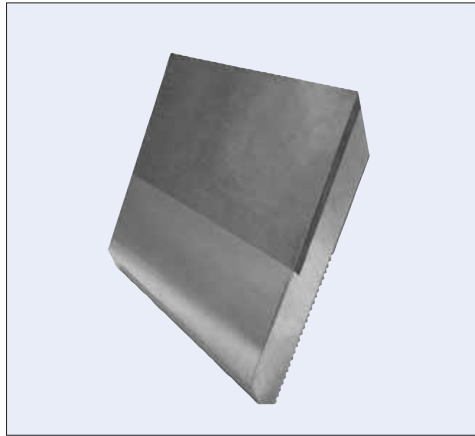
### APPLICATION:

- For surface planing and profiling soft and hardwoods

### BENEFITS OF SUPER TECH STEEL:

- Up to 10 times longer cutting life
- Superior surface finish
- Increased cutting life dramatically reduces downtime
- Cutting edge is more resistant to knots and exotic woods minimizing edge chipping
- Reduces noise levels due to lower cutting resistance
- Easy to grind using standard grinding wheels normally used for grinding HSS knives

# 3011 CARBIDE TIPPED CORRUGATED BACK KNIVES

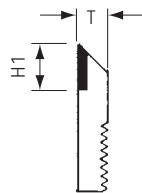
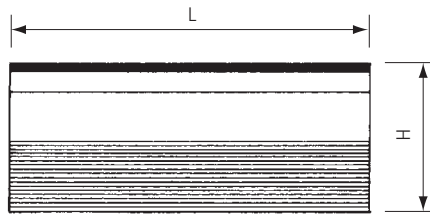


### DESIGN:

- Solid HSS knives with brazed tungsten carbide inlay
- Precision ground serrations (60°, 1.6mm pitch) ensures tight and accurate positioning of knives onto toolheads

### APPLICATION:

- For surface planing and profiling hardwoods, solid woods with glue lines, exotic woods and MDF



### SPECIAL PRODUCTION

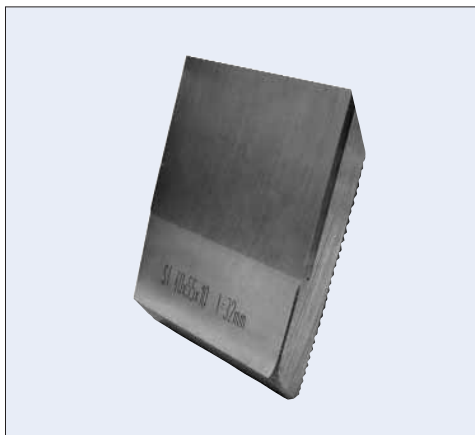
CARBIDE INLAY (H1) OF:  
11mm, 15mm, 20mm

L mm	H mm	T mm
40	40	10
50	40	10
60	40	10
70	40	10
80	40	10
90	40	10
100	40	10
120	40	10
130	40	10
150	40	10
170	40	10
180	40	10
200	40	10
210	40	10
230	40	10
260	40	10
310	40	10

### SPECIAL PRODUCTION

CARBIDE INLAY (H1) OF:  
11mm, 15mm, 20mm, 25mm

L mm	H mm	T mm
40	50	10
50	50	10
60	50	10
70	50	10
80	50	10
90	50	10
100	50	10
120	50	10
130	50	10
150	50	10
170	50	10
180	50	10
200	50	10
210	50	10
230	50	10
260	50	10
310	50	10

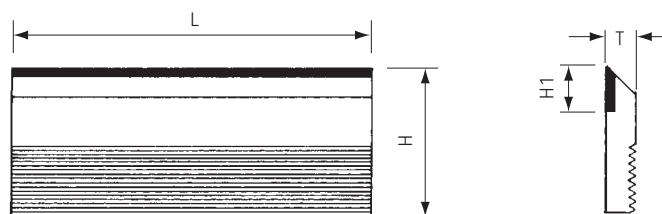


**DESIGN:**

- Solid HSS knives with brazed stellite inlay
- Precision ground serrations (60°, 1.6mm pitch) ensures tight and accurate positioning of knives onto toolheads

**APPLICATION:**

- For surface planing and profiling hardwoods
- For solid wood with glue lines and exotic woods, use carbide inlay knives on page C20



SPECIAL PRODUCTION			
L mm	H mm	T mm	H1 mm
40	55	10	25
50	55	10	25
60	55	10	25
80	55	10	25
100	55	10	25
130	55	10	25
150	55	10	25
165	55	10	25
180	55	10	25
210	55	10	25
230	55	10	25
260	55	10	25
300	55	10	25
310	55	10	25
350	55	10	25

SPECIAL PRODUCTION			
L mm	H mm	T mm	H1 mm
40	60	10	32
50	60	10	32
60	60	10	32
80	60	10	32
100	60	10	32
130	60	10	32
150	60	10	32
165	60	10	32
180	60	10	32
210	60	10	32
230	60	10	32
260	60	10	32
300	60	10	32
310	60	10	32
350	60	10	32

SPECIAL PRODUCTION			
L mm	H mm	T mm	H1 mm
40	70	10	45
50	70	10	45
60	70	10	45
80	70	10	45
100	70	10	45
130	70	10	45
150	70	10	45
165	70	10	45
180	70	10	45
210	70	10	45
230	70	10	45
260	70	10	45
300	70	10	45
310	70	10	45
350	70	10	45