

**DESIGN:**

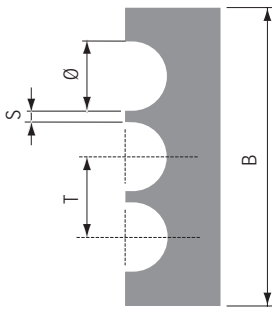
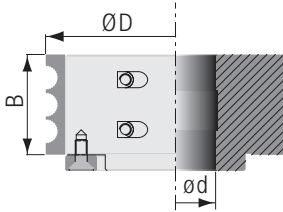
- High tensile steel body with 3 teeth
- The knife locking system is very precise due to the positioning ring mounted on each toolhead
- Solid HSS knives are resharpenable and replaceable
- For higher performance, knives with titanium nitrate coating (tin) available on request

APPLICATION:

- For producing smooth dowels from 6mm to 16mm diameter
- On moulders

Toolheads**SPECIAL PRODUCTION**

DIAM. ØD	KERF B	MAX. BORE ød	NO. TEETH	MAX. RPM
110mm	50mm, 75mm, 100mm or 125mm	50mm	3	10000
4-3/8"	2", 3", 4" or 5"	2"	3	10000

**Knives For Smooth Dowels****SPECIAL PRODUCTION**

DOWEL DIAM. Ø mm	SPLITTER SIZE S mm	PITCH T mm	NO. OF DOWELS	KERF B mm	CUTTING DIAM. ØD mm
6	1	7	6	50	138
8	1	9	4	50	138
10	1	11	3	50	138
12	1.5	13.5	3	50	148
14	1.5	15.5	2	50	148
16	1.5	17.5	2	50	148
6	1	7	9	75	138
8	1	9	7	75	138
10	1	11	5	75	138
12	1.5	13.5	5	75	148
14	1.5	15.5	4	75	148
16	1.5	17.5	3	75	148
6	1	7	12	100	138
8	1	9	10	100	138
10	1	11	8	100	138
12	1.5	13.5	6	100	148
14	1.5	15.5	5	100	148
16	1.5	17.5	5	100	148
6	1	7	16	125	138
8	1	9	13	125	138
10	1	11	10	125	138
12	1.5	13.5	8	125	148
14	1.5	15.5	7	125	148
16	1.5	17.5	6	125	148

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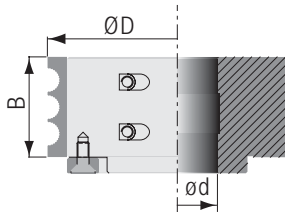
- High tensile steel body with 3 teeth
- The knife locking system is very precise due to the positioning ring mounted on each toolhead
- Solid HSS knives are resharpenable and replaceable
- For higher performance, knives with titanium nitrate coating (tin) available on request

APPLICATION:

- For producing serrated dowels from 6.2mm to 16.2mm diameter
- On moulders

Toolheads**SPECIAL PRODUCTION**

DIAM. ØD	KERF B	MAX. BORE ød	NO. TEETH	MAX. RPM
110mm	50mm, 75mm, 100mm or 125mm	50mm	3	10000
4-3/8"	2", 3", 4" or 5"	2"	3	10000

**Knives For Serrated Dowels****SPECIAL PRODUCTION**

DOWEL DIAM. Ø mm	SPLITTER SIZE S mm	PITCH T mm	NO. OF SERRATIONS	NO. OF DOWELS	KERF B mm	CUTTING DIAM. ØD mm
6.2	1	7.2	16	6	50	138
8.2	1	9.2	20	4	50	138
10.2	1	11.2	22	3	50	138
12.2	1.5	13.7	22	3	50	148
14.2	1.5	15.7	22	2	50	148
16.2	1.5	17.7	22	2	50	148
6.2	1	7.2	16	9	75	138
8.2	1	9.2	20	7	75	138
10.2	1	11.2	22	5	75	138
12.2	1.5	13.7	22	5	75	148
14.2	1.5	15.7	22	4	75	148
16.2	1.5	17.7	22	3	75	148
6.2	1	7.2	16	12	100	138
8.2	1	9.2	20	10	100	138
10.2	1	11.2	22	8	100	138
12.2	1.5	13.7	22	6	100	148
14.2	1.5	15.7	22	5	100	148
16.2	1.5	17.7	22	5	100	148
6.2	1	7.2	16	16	125	138
8.2	1	9.2	20	13	125	138
10.2	1	11.2	22	10	125	138
12.2	1.5	13.7	22	8	125	148
14.2	1.5	15.7	22	7	125	148
16.2	1.5	17.7	22	6	125	148

