



DESIGN:

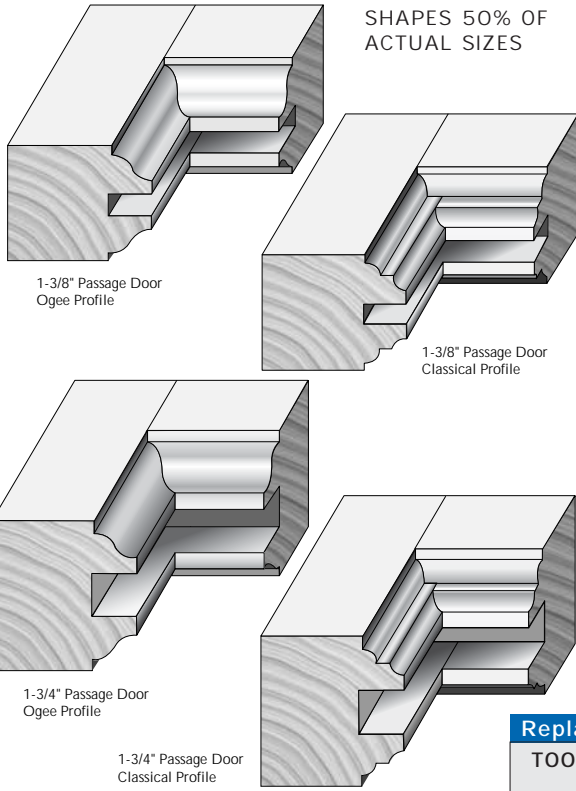
- High tensile steel body with 2 teeth and spurs
- Set of 5 cutters complete with tungsten carbide inserts and 6 spacers to produce 4 different profiles
- Ball bearing guide optional and sold separately

APPLICATION:

- To cut stile and rails in solid wood
- On shapers

| PART NO. | DIAM. ØD mm | KERF B mm | BORE ød | MAX. BORE ød mm | NO. TEETH | NO. SPURS | RPM MIN.-MAX. |
|----------|-------------|-------------|---------|-----------------|-----------|-----------|---------------|
| 1TS09 | 127 | see drawing | 1-1/4" | 32 | 2 | 2 | 6000-10000 |

SHAPES 50% OF ACTUAL SIZES



Replacement Knives - PROFILED

| TOOLHEAD NO. 1 | | TOOLHEAD NO. 2 | |
|----------------|------------|----------------|------------|
| PART NO. | TYPE | PART NO. | TYPE |
| 1TS091A | PROFILE 1A | 1TS092A | PROFILE 2A |
| 1TS091B | PROFILE 1B | 1TS092B | PROFILE 2B |
| 1TS091C | PROFILE 1C | 1TS092C | PROFILE 2C |
| 1TS091D | PROFILE 1D | 1TS092D | PROFILE 2D |

Replacement Knives - STRAIGHT

| TOOLHEAD NO. | STRAIGHT KNIVES PART NO. | SPURS PART NO. |
|--------------|--------------------------|----------------|
| 3 | 300600 | 301404 |
| 4 | 301230 | 301404 |
| 5 | 303000 | 301404 |

SPACERS

| PART NO. | SPACER | PART NO. | SPACER |
|----------|--------|----------|--------|
| 1TS09A | A | 1TS09D | D |
| 1TS09B | B | 1TS09E | E |
| 1TS09C | C | 1TS09F | F |

Replacement Parts

| TOOL NO. | DESCRIPTION | WEDGE | WEDGE SCREW | SPUR SCREW |
|----------|-------------|-----------|-------------|------------|
| NO. 1 | PART NO. | W46961 | W502402 | - |
| | DIMENSIONS | 13x11x9.5 | M7x21 | - |
| NO. 2 | PART NO. | W46951 | W502402 | - |
| | DIMENSIONS | 13x11x9.5 | M7x21 | - |
| NO. 3 | PART NO. | W32641 | W501313 | W500004 |
| | DIMENSIONS | 5x10x8 | M4x16 | M5x5.1 |
| NO. 4 | PART NO. | W350023 | W502403 | W500002 |
| | DIMENSIONS | 9 | M5x18 | M5x7 |
| NO. 5 | PART NO. | W350054 | W502402 | W500002 |
| | DIMENSIONS | 26x11x9.5 | M7x21 | M5x7 |

Replacement Wrenches

