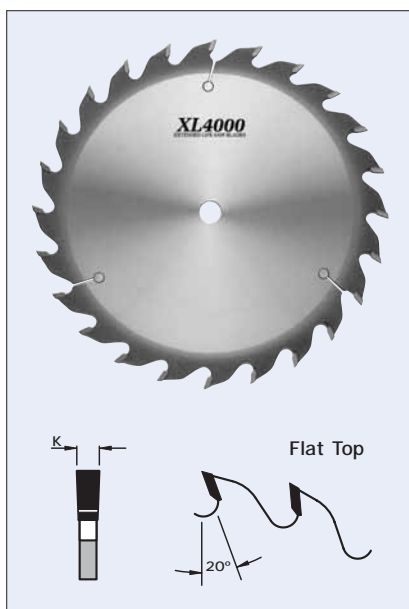


S21
XL4000 HEAVY DUTY RIP SAW BLADES

DESIGN:

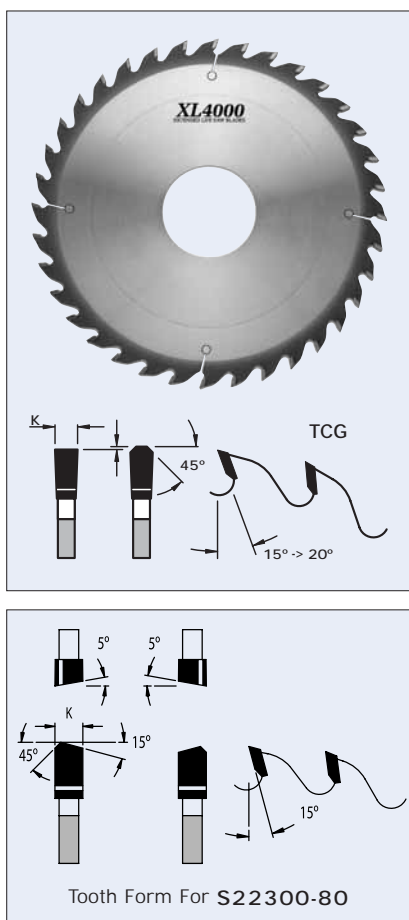
- Tooth configuration: Flat Top
- Cutting material: TC **XL4000**
- Expansion slots: Cu plugged

APPLICATION:

- For ripping dry soft and hardwoods
- On table saws or gang-rip saws with one or two shafts

PART NO.	DIAM.	KERF	PLATE	BORE	TEETH
S21250	10"	.142"	.095"	5/8"	24
S18300	12"	.160"	.110"	1"	24
S21300	12"	.160"	.110"	1"	30
S21300-80 ▲	300mm	3.4mm	2.2mm	80mm	28
S21350	14"	.170"	.118"	1"	30

▲ RAIMANN 2 keyways, 4/2 pin holes

S22
XL4000 GLUE LINE RIP SAW BLADES

DESIGN:

- Tooth configuration: TCG
- Cutting material: TC **XL4000**
- Expansion slots: Cu plugged

APPLICATION:

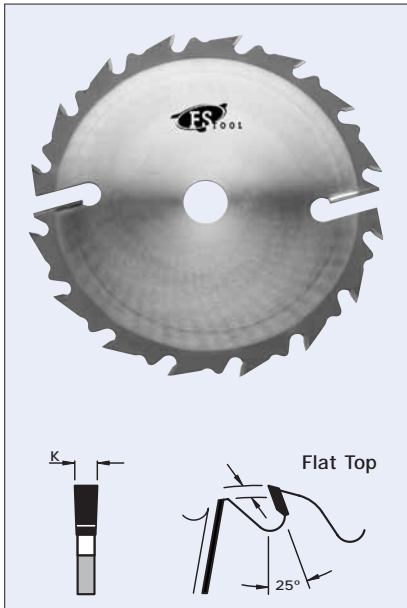
- For glue line ripping dry soft and hardwoods
- Extra smooth cut for gluing applications
- On straight line rip saws, gang rip saws and table saws

PART NO.	DIAM.	KERF	PLATE	BORE	TEETH
S22250	10"	.142"	.095"	5/8"	24
S22252 ●	10"	.126"	.087"	3-1/8"	42
S22307-80 ◆	300mm	4.1mm	2.8mm	80mm	36
S22300-80 ◆	300mm	2.85mm	2.0mm	80mm	48
S22302	12"	.126"	.083"	1"	36
S22306	12"	.160"	.110"	1"	36
S22306-2 ▲	12"	.160"	.110"	2"	36
S22302-318 ●	12"	.126"	.083"	3-1/8"	36
S22306-318 ●	12"	.160"	.110"	3-1/8"	36
S22306-70 ■	12"	.160"	.110"	70mm	36
S22350	14"	.169"	.118"	1"	36
S22350-2 ▲	14"	.169"	.118"	2"	36
S22350-318 ●	14"	.169"	.118"	3-1/8"	36
S22350-70 ■	14"	.169"	.118"	70mm	36

- ▲ Diehl with 9/16" pin-hole
- Mereen - Johnson
- SCM with 2 keyways 20 x 5mm
- ◆ RAIMANN - modified ATB + shear face - 2 keyways, 4/2 pin holes
- ◆ RAIMANN - TCG - 2 keyways, 4/2 pin holes

L13

GANG RIP SAW BLADES WITH 2 RAKERS



DESIGN:

- Tooth configuration: Flat Top
- Cutting material: TC
- Two tungsten carbide rakers

APPLICATION:

- For ripping soft and hardwoods, dry up to 15% wood moisture
- On gang-rip saws with one or two shafts

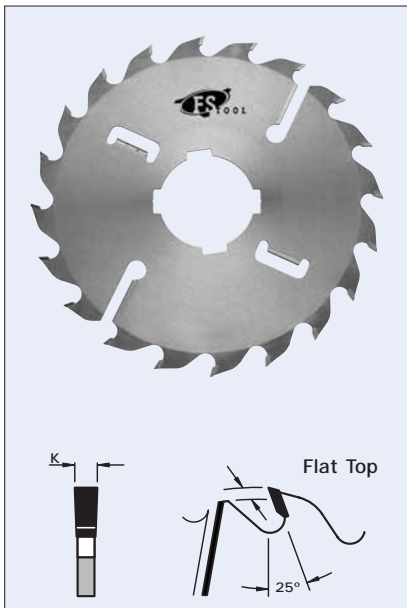
PART NO.	DIAM.	KERF	PLATE	BORE	TEETH
L13250 (A)	10"	.125"	.083"	2-3/8"	10+2
L13300 (D)	12"	.125"	.083"	2-15/16"	12+2
L13302 (D)	12"	.150"	.109"	2-15/16"	12+2
L13350 (D)	14"	.160"	.120"	2-1/2"	14+2
L13352 (G)	14"	.125"	.083"	4"	16+2

- (A) 1 square keyway 3/8" x 3/8"
- (D) 2 round keyways 3/8" x 3/8" + 1 round keyway 1/2" x 1/2"
- (G) 1 pin hole 7/16" diam. on 5" bolt circle

Other sizes available on request

L14

GANG RIP SAW BLADES WITH 2+2 RAKERS



DESIGN:

- Tooth configuration: Flat Top
- Cutting material: TC
- Two chip clearance rakers and two wiper slots

APPLICATION:

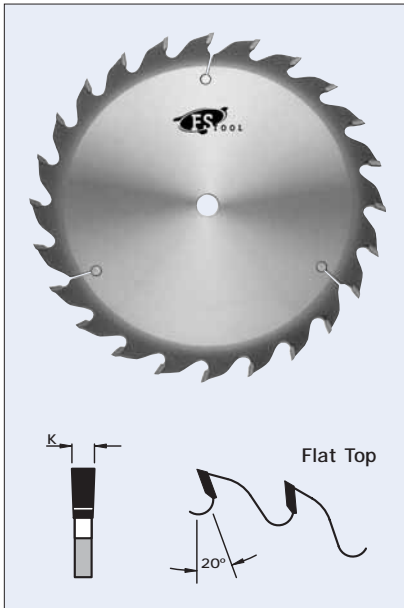
- For ripping soft and hardwoods, wet or frozen
- On single and gang-rip saws with one or two shafts

PART NO.	DIAM.	KERF	PLATE	BORE	TEETH
L14250 (A)	10"	.174"	.110"	2-3/8"	18+2+2
L14300 (D)	12"	.197"	.125"	2-15/16"	20+2+2
L14350 (D)	14"	.197"	.125"	2-1/2"	24+2+2
L14352 (G)	14"	.197"	.125"	4"	24+2+2

- (A) 1 square keyway 3/8" x 3/8"
- (D) 2 round keyways 3/8" x 3/8" + 1 round keyway 1/2" x 1/2"
- (G) 1 pin hole 7/16" diam. on 5" bolt circle

Other sizes available on request

L21TK THIN KERF RIP SAW BLADES



DESIGN:

- Tooth configuration: Flat Top
- Cutting material: TC
- Expansion slots: Cu plugged

APPLICATION:

- For ripping dry soft and hardwoods
- On table saws or gang-rip saws

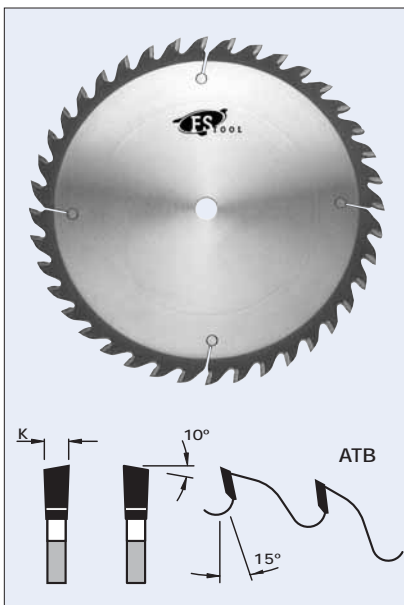
PART NO.	DIAM.	KERF	PLATE	BORE	TEETH
L21250TK	10"	.098"	.071"	5/8"	24
L21251TK	10"	.134"	.087"	5/8"	24

EXTRA THIN KERF SAW BLADES

All custom manufactured for your specific application

- Glue-joint rip saw blades
- Gang-rip saw blades
- Thin rim splitting saw blades (with double hub) for moulders

L03TK THIN KERF CROSS CUT SAW BLADES



DESIGN:

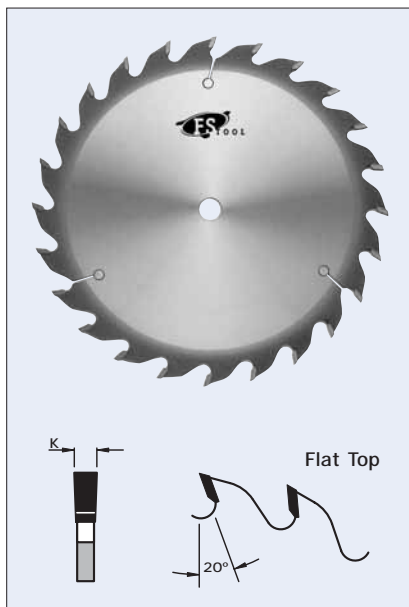
- Tooth configuration: ATB
- Cutting material: TC
- Expansion slots: Cu plugged

APPLICATION:

- For cross cutting and ripping dry soft and hardwoods, plywood and veneered plywoods
- Not recommended to cut stock over 3/4" without the use of stabilizer flanges

PART NO.	DIAM.	KERF	PLATE	BORE	TEETH
L03200TK	8"	.090"	.063"	5/8"	34
L03250TK	10"	.090"	.063"	5/8"	40
L03300TK	12"	.090"	.063"	1"	48
L03350TK	14"	.090"	.063"	1"	54

L18 HEAVY DUTY RIP SAW BLADES



DESIGN:

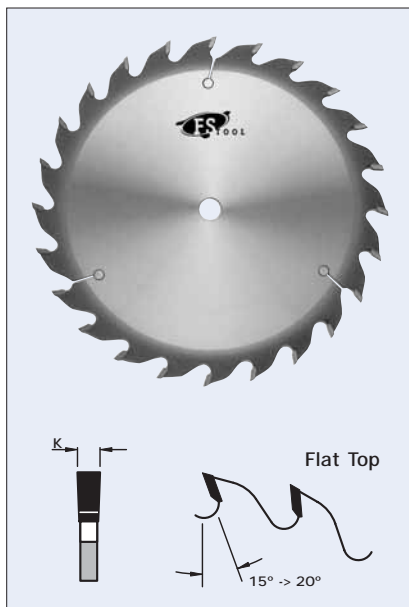
- Tooth configuration: Flat Top
- Cutting material: TC
- Expansion slots: Cu plugged

APPLICATION:

- For ripping dry soft and hardwoods
- On table saws or gang-rip saws with one or two shafts

PART NO.	DIAM.	KERF	PLATE	BORE	TEETH
L18250	10"	.126"	.087"	5/8"	18
L18300	12"	.160"	.110"	1"	24
L18350	14"	.170"	.118"	1"	24
L18400	16"	.174"	.118"	1"	30
L18450	18"	.193"	.138"	1"	40

L21 STANDARD RIP SAW BLADES



DESIGN:

- Tooth configuration: Flat Top
- Cutting material: TC
- Expansion slots: Cu plugged

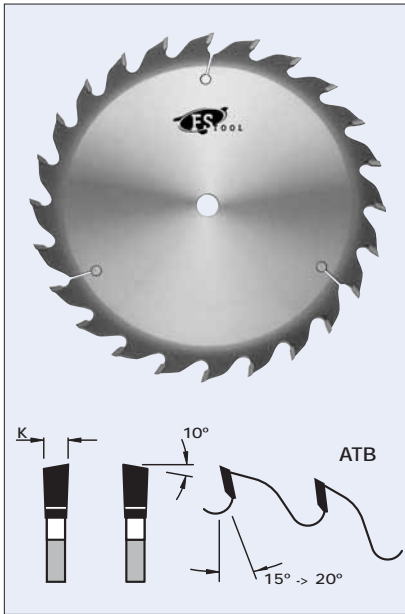
APPLICATION:

- For ripping dry soft and hardwoods
- On table saws or gang-rip saws with one or two shafts

PART NO.	DIAM.	KERF	PLATE	BORE	TEETH
L21200	8"	.130"	.087"	5/8"	24
L21225	9"	.130"	.087"	5/8"	24
L21250	10"	.142"	.095"	5/8"	24
L21300	12"	.160"	.110"	1"	30
L21300-70▲	12"	.160"	.110"	70mm	30
L21350	14"	.170"	.118"	1"	30
L21350-70▲	14"	.170"	.118"	70mm	30
L21400	16"	.170"	.118"	1"	36

▲SCM with 2 keyways 20 x 5 mm

L2A GLUE LINE RIP SAW BLADES ATB



DESIGN:

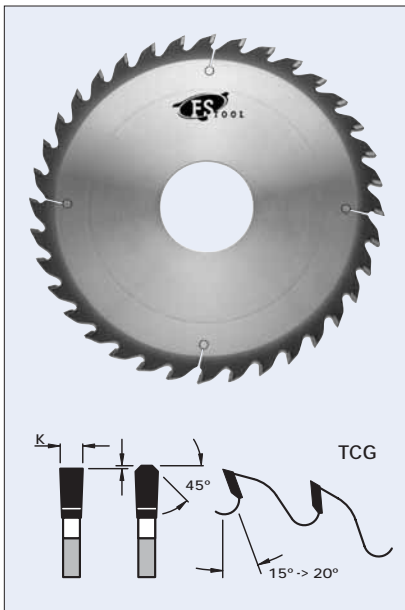
- Tooth configuration: ATB
- Cutting material: TC
- Expansion slots: Cu plugged

APPLICATION:

- For glue line ripping dry soft and hardwoods
- Extra smooth cut for gluing applications
- On table saws

PART NO.	DIAM.	KERF	PLATE	BORE	TEETH
L2A200	8"	.130"	.087"	5/8"	24
L2A225	9"	.135"	.087"	5/8"	24
L2A250	10"	.138"	.095"	5/8"	24

L22 GLUE LINE RIP SAW BLADES TCG



DESIGN:

- Tooth configuration: TCG
- Cutting material: TC
- Expansion slots: Cu plugged

APPLICATION:

- For glue line ripping dry soft and hardwoods
- Extra smooth cut for gluing applications
- On straight line rip saws, gang-rip saws and table saws

PART NO.	DIAM.	KERF	PLATE	BORE	TEETH
L22250	10"	.142"	.095"	5/8"	24
L22306	12"	.160"	.110"	1"	36
L22306-2 ▲	12"	.160"	.110"	2"	36
L22306-318 ●	12"	.160"	.110"	3-1/8"	36
L22306-70 ■	12"	.160"	.110"	70mm	36
L22350	14"	.170"	.118"	1"	36
L22350-2 ▲	14"	.169"	.118"	2"	36
L22350-318 ●	14"	.169"	.118"	3-1/8"	36
L22350-70 ■	14"	.169"	.118"	70mm	36
L22400	16"	.174"	.118"	1"	36

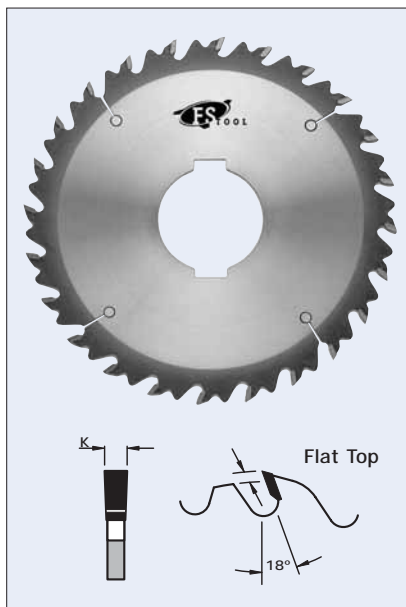
▲ Diehl Machines with 9/16" pinhole

● Mereen-Johnson

■ SCM with 2 keyways 20 x 5mm

L12

GANG RIP SAW BLADES WITH CHIP LIMITERS



DESIGN:

- Tooth configuration: Flat Top
- Cutting material: TC
- Expansion slots: Cu plugged
- Saw body with chip thickness limiters

APPLICATION:

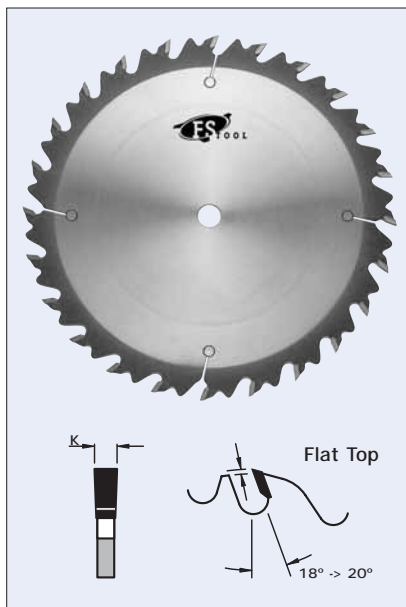
- For ripping dry soft and hardwoods
- On gang-rip saws

PART NO.	DIAM.	KERF	KEYWAY	BORE	TEETH
L12250	250mm	3.2mm	2/20x5	70mm	24
L12300	300mm	3.2mm	2/20x5	70mm	28
L12350	350mm	3.2mm	2/20x5	70mm	24

Plate Thickness = 2.2mm

L02

RIP SAW BLADES WITH CHIP LIMITERS



DESIGN:

- Tooth configuration: Flat Top
- Cutting material: TC
- Expansion slots: Cu plugged
- Saw body with chip thickness limiters

APPLICATION:

- For ripping dry soft and hardwoods
- On table saws and sliding table saws
- Ideal for hand fed operations

PART NO.	DIAM.	KERF	PLATE	BORE	TEETH
L02250	250mm	3.2mm	2.2mm	5/8"	24
L02300	300mm	3.4mm	2.4mm	1"	28
L02350	350mm	3.8mm	2.8mm	1"	32
L02400	400mm	3.8mm	2.8mm	1"	36
L02450	450mm	4.0mm	2.8mm	1"	40
L02500	500mm	4.2mm	3.0mm	1"	44