**DESIGN:**

- Tooth configuration: Conical ATB
- Cutting material: TC **XL4000**
- Expansion slots: Cu plugged

APPLICATION:

- For pre-scoring in plastic laminated sheets
- On panel sizing saws with pre-scoring units

PART NO.	DIAM. mm	KERF mm	PLATE mm	BORE mm	TEETH	MACHINE
52712500	125	3.2/4.2	2.4	20	24	Casadei Linea
52712503	125	4.4/5.4	3.2	45	24	Giben
52712503-22	125	4.4/5.4	3.2	22	24	Martin
52712504	125	4.8/5.8	3.5	45	24	Giben
52712701	127	4.4/5.4	3.2	45	24	Giben
52714001	140	3.2/4.2	2.4	16	32	Scheer
52714002	140	4.4/5.4	3.0	45	24	Euromac
52715003-20	150	4.4/5.4	3.0	20	24	Schelling
52715003	150	4.4/5.4	3.0	30	24	Irion, Mayer
52715003-114	150	4.4/5.4	3.0	1-1/4"	24	SCMI
52715005	150	4.4/5.4	3.0	55 _{3PH}	36	Gabbiani
52716003	160	4.4/5.4	3.2	45 _{3PH}	28	Giben Prismatic
52716005	160	4.4/5.4	3.0	55 _{3+3PH}	36	Gabbiani, SCM
52716006	160	4.8/5.8	3.5	55 _{3+3PH}	36	Gabbiani
52717501	175	4.4/5.4	3.0	45	28	Holzma
52717502	175	4.8/5.8	3.0	45	28	Holzma
52718001-20	180	4.4/5.4	3.0	20	28	Schelling, Anthon
52718001-30	180	4.4/5.4	3.0	30	28	Panhans
52718001-45	180	4.4/5.4	3.0	45	28	Holzma
52718001-50	180	4.4/5.4	3.2	50 _{3PH}	36	Giben Smart 75 Onix H105
52718002	180	4.8/5.8	3.5	45	36	Holzma Series 82
52718002-55	180	5.2/6.2	3.5	55	30	Giben
52718003	180	5.8/6.8	4.0	20	30	Anthon
52718004	180	6.2/7.2	4.4	20	30	Anthon
52718501	185	4.8/5.8	3.5	45	30	Holzma
52720004	200	3.3/4.3	2.2	30	60	Scheer
52720000-20	200	4.4/5.4	3.2	20	24	Schelling
52720001-20	200	4.4/5.4	3.0	20	34	Schelling
52720001-30	200	4.4/5.4	3.0	30	34	Panhans, Scheer
52720001-45	200	4.4/5.4	3.0	45	34	Holzma
52720001-65	200	4.4/5.4	3.2	65 _{2PH}	34	Selco
52720001-80	200	4.4/5.4	3.2	80 _{2PH}	34	SCM Sigma
52720005-65	200	4.4/5.4	3.5	65 _{2PH}	34	Selco EB100/EB70
52720006	200	4.6/5.6	3.5	45	34	Holzma
52720006-50	200	4.6/5.6	3.6	50 _{3PH}	44	Giben
52720006-65	200	4.6/5.6	3.5	65 _{2PH}	34	Selco
52720002	200	4.8/5.8	3.5	45	34	Holzma
52720002-65	200	4.8/5.8	3.5	65 _{2PH}	34	Selco
52720003	200	5.0/6.0	3.5	20	34	Schelling
52720005	200	5.5/6.5	4.0	20	36	Schelling
52720007	200	5.8/6.8	4.2	45	24	Holzma
52720008	200	5.8/6.8	4.2	45	34	Holzma

Cont'd...

PART NO.	DIAM. mm	KERF mm	PLATE mm	BORE mm	TEETH	MACHINE
52720009	200	6.2/7.2	4.2	20	34	Schelling
52721501	215	4.4/5.4	3.2	50 _{3PH}	42	Giben Prismatic
52729001	290	4.4/5.4	2.8	45	42	Holzma
52729002	290	4.8/5.8	3.4	45	42	Holzma
52730001	300	4.4/5.4	3.2	50 _{3PH}	48	Giben Prismatic
52730002	300	4.4/5.4	3.2	65 _{2PH}	48	Selco
52732001	320	4.4/5.4	3.2	45	48	Holzma
52732002	320	4.8/5.8	3.5	45	48	Holzma

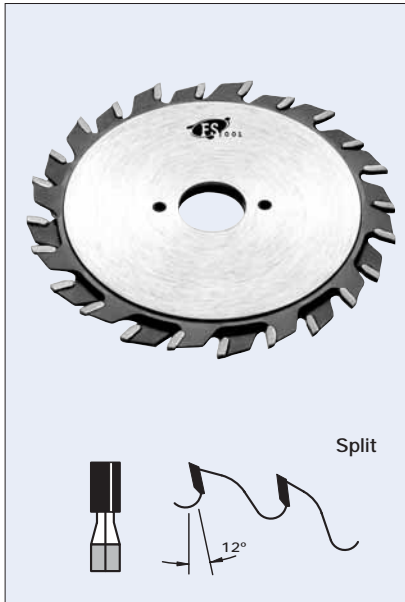
**DESIGN:**

- Tooth configuration: Conic
- Cutting material: TC
- Expansion slots: Cu plugged

APPLICATION:

- For pre-scoring in plastic laminated sheets
- On table saws and sliding table saws with pre-scoring units

PART NO.	DIAM. mm	KERF mm	PLATE mm	BORE mm	TEETH	MAIN SAW DIAM.
52705401	54	2.85/3.6	2.0	1"	14	For Modulus 2000
52708001	80	3.1/4.1	2.2	20	20	For 10" Main
52710000	100	3.1/4.1	2.4	1"	24	For 10" Main
52710001	100	3.4/4.4	2.4	20	24	For 12" Main
52710002	100	3.8/4.8	2.8	20	24	For 14"-16" Main
52711001	110	3.4/4.4	2.4	20	24	For 12" Main
52711002	110	3.8/4.8	2.8	20	24	For 14"-16" Main
52711501	115	3.4/4.4	2.4	20	24	For 12" Main
52711502	115	3.8/4.8	2.8	20	24	For 14"-16" Main
52712001	120	3.4/4.4	2.4	20	24	For 12" Main
52712001-34	120	3.4/4.4	2.4	3/4"	24	For 12" Main
52712002	120	3.8/4.8	2.8	20	24	For 14"-16" Main
52712002-34	120	3.8/4.8	2.8	3/4"	24	For 14"-16" Main
52712501	125	3.4/4.4	2.4	20	24	For 12" Main
52712501-34	125	3.4/4.4	2.4	3/4"	24	For 12" Main
52712501-22	125	3.4/4.4	2.4	22	24	For 12" Main
52712502	125	3.8/4.8	2.8	20	24	For 14"-16" Main
52715001	150	3.4/4.4	2.4	20	24	For 12" Main
52715002	150	3.8/4.8	3.0	20	24	For 14"-16" Main

**DESIGN:**

- Tooth configuration: Flat Top
- Cutting material: TC
- Two piece unit adjustable to the kerf of the main saw blade with the use of shims

APPLICATION:

- For pre-scoring in plastic laminated sheets
- On table saws, sliding table saws and panel sizing saws with controllable pre-scoring units

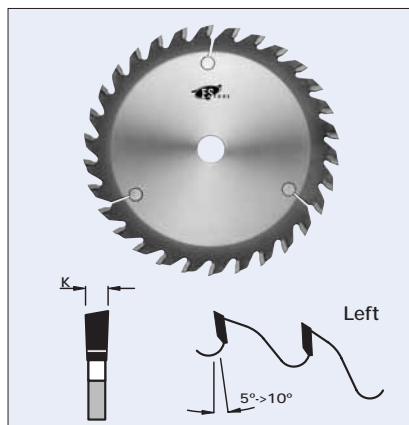
PART NO.	DIAM. mm	KERF mm	PLATE mm	BORE	TEETH	MACHINE
528080001-20	80	2.8/3.6	2.0	20	2x10	EMA Casadei, Minimax
52810001-34	100	2.8/3.6	2.0	3/4"	2x12	SCMI, Delta
52810001-20	100	2.8/3.6	2.0	20	2x12	Schelling
52810001-22	100	2.8/3.6	2.0	22	2x12	Altendorf, Martin, Panhans
52810001-1	100	2.8/3.6	2.0	1"	2x12	Delta
52810501-20	105	2.8/3.6	2.0	20	2x12	Wadkin-CP320
52812001-34	120	2.8/3.6	2.0	3/4"	2x12	SCMI
52812001-20	120	2.8/3.6	2.0	20	2x12	SCM, Holz-Her
52812001-22	120	2.8/3.6	2.0	22	2x12	Altendorf, Martin, Panhans
52812001-50 ▲	120	2.8/3.6	2.2	50	2x12	Altendorf - Rapido
52812001-1300 ■	120	2.8/3.6	2.2	50	2x12	Casolin - Rapido
52812501-22	125	2.8/3.6	2.0	22	2x12	Holz-Her
52812501	125	2.8/3.6	2.0	30	2x12	Steton
52815001-45	150	3.9/5.2	2.2	45	2x20	
52817501	175	4.4/5.0	2.0	45	2x20	Holzma
52818001-30	180	4.4/5.0	2.0	30	2x18	Koelle
52818001	180	4.4/5.2	2.0	45	2x20	Holzma
52818002	180	4.8/5.4	2.0	45	2x20	Holzma
52822001-20	220	4.4/5.6	2.2	20	2x24	Schelling
52822001	220	4.4/5.6	2.4	45	2x24	Holzma(postforming)
52829001	290	4.4/5.6	2.8	45	2x24	Holzma(postforming)
52832001	320	4.4/5.6	3.5	45	2x24	Holzma(postforming)
52834001	340	4.4/5.6	3.5	45	2x24	Holzma(postforming)

▲ 50mm bore, 4 pin-holes counter-sunk, no shims required.
For Altendorf with RAPIDO adjustable flange

■ 50mm bore, 4 pin-holes counter-sunk, no shims required.
For Casolin Model 1300 ASTRA 3200 DIGIT with RAPIDO adjustable flange.

529

LEFT HAND SCORING SAW BLADES



DESIGN:

- Tooth configuration: Unilaterally right
- Cutting material: TC
- Expansion slots: Cu plugged

APPLICATION:

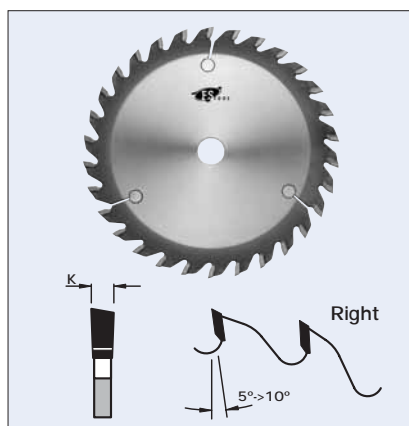
- For pre-scoring in solid wood, veneered and plastic laminated sheets
- On single or double end tenoners with pre-scoring units, in combination with hogging units

PART NO.	DIAM.	KERF	PLATE	BORE	TEETH
529150	6"	.126"	.087"	5/8"	30
529154	6"	.126"	.087"	5/8"	40
529180	7"	.126"	.087"	5/8"	30
529184	7"	.126"	.087"	5/8"	40
529186	7"	.126"	.087"	5/8"	60
529200	8"	.126"	.087"	5/8"	40
529206	8"	.126"	.087"	5/8"	60

Bore size modified according to flange or spindle size of machine

530

RIGHT HAND SCORING SAW BLADES



DESIGN:

- Tooth configuration: Unilaterally left
- Cutting material: TC
- Expansion slots: Cu plugged

APPLICATION:

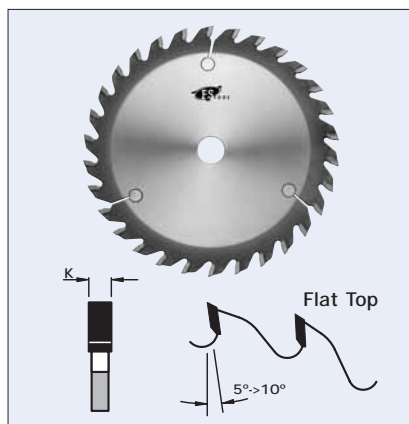
- For pre-scoring in solid wood, veneered and plastic laminated sheets
- On single or double end tenoners with pre-scoring units, in combination with hogging units

PART NO.	DIAM.	KERF	PLATE	BORE	TEETH
530150	6"	.126"	.087"	5/8"	30
530154	6"	.126"	.087"	5/8"	40
530180	7"	.126"	.087"	5/8"	30
530184	7"	.126"	.087"	5/8"	40
530186	7"	.126"	.087"	5/8"	60
530200	8"	.126"	.087"	5/8"	40
530206	8"	.126"	.087"	5/8"	60

Bore size modified according to flange or spindle size of machine

531

FLAT TOP SCORING SAW BLADES



DESIGN:

- Tooth configuration: Flat Top
- Cutting material: TC
- Expansion slots: Cu plugged

APPLICATION:

- For pre-scoring in plastic laminated sheets
- On single or double end tenoners with pre-scoring units, in combination with hogging units

PART NO.	DIAM.	KERF	PLATE	BORE	TEETH
531150	6"	.126"	.087"	5/8"	30
531154	6"	.126"	.087"	5/8"	40
531180	7"	.126"	.087"	5/8"	30
531184	7"	.126"	.087"	5/8"	40
531186	7"	.126"	.087"	5/8"	60
531200	8"	.126"	.087"	5/8"	40
531206	8"	.126"	.087"	5/8"	60

Bore size modified according to flange or spindle size of machine